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DAST mediated preparation of β -fluoro- α -aminophosphonates

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ABSTRACT

Herein, we report a new and convenient method for the synthesis of β -fluoro- α -aminophosphonates starting from naturally occurring L-amino acids. A key step in the synthetic protocol involves nucleophilic fluorination of *N*,*N*-dibenzylated- β -amino alcohols with diethylaminosulfur trifluoride (DAST).

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1. Introduction

Organophosphorus compounds are important substrates in biochemical processes. They are potent bioactive molecules used as agrochemicals and pharmaceuticals, as well as effective enzyme inhibitors [1]. It is also known, that the introduction of fluorine atom(s) into organic molecules may change their chemical, physical and biological properties [2]. These fundamental observations are the conceptual base for studies on new organophosphorus–fluorine containing compounds. For example, it has been shown that fluorinated aminophosphonates are useful inhibitors of many enzymes [3]. Cytotoxic and antibacterial activities has been reported for some of the fluorine-containing aminophosphonates [4]. To the best of our knowledge, there are only a few examples of synthesis of β -fluorinated α -aminoalkylphosphonates, which have been found to be an inhibitor of alanine racemase (Scheme 1) [5].



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Nucleophilic fluorination is one of the common methods of introduction of a fluorine atom into organic compounds [6]. It should be noted that fluorine-containing reagents are usually poor nucleophiles. Fluoride itself is the smallest anion which can form strong hydrogen bonds, however, its solvation can dramatically decrease its nucleophilicity by the formation of stable solvation shells [2]. One of the most common procedures to introduce fluorine atom to phosphonate system is the replacement of hydroxyl group with fluorine. The common and quite useful reagent (stable and commercially available) which can be used is DAST (diethylaminosulfur trifluoride) [7]. However, mechanism of fluorination with DAST in case of α -hydroxyphosphonates depends of the phosphonate system [8].

In this paper we would like to report, neighbouring group participation during DAST-mediated fluorination of series of simple β -amino- α -hydroxyphosphonates. We believe, this is the first example of direct access to various β -fluoro- α -aminophosphonates.

2. Results and discussion

Our synthetic strategy was to synthesize series of *N*-protected α -hydroxyphosphonates (Scheme 2) and next, modify the molecule via introduction a fluorine atom into this system. As starting material a series of simple alkyl and aryl α -amino acids had been chosen. At first α -amino acids **1a**–**e** (**1a**- Glycine, **1b**- L-Alanine, **1c**-L-Leucine, **1d**- L-Phenylalanine, **1e**- D-Phenylglycine) were transformed into *N*,*N*-dibenzylamino alcohols **2a**–**e** in two step procedure with good yields. First benzylation with BnBr in presence of K₂CO₃ in water at 80 °C and next reduction of obtained

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esters by LiAlH₄ in Et₂O at room temperature yielded aminoalcohols **2a–e** [9]. Conversion of compounds **2a–e** to corresponding aldehydes **3a–e** was carried out using the Swern oxidation under standard conditions in CH₂Cl₂ at -78 °C (oxalyl chloride, DMSO, Et₃N).

Aldehydes **3a**–**e** after extraction and evaporation of solvents were sufficiently pure to allow to be used directly to introduce C–P bond in Pudovik reaction [10]. Lithium diethyl phosphite **4** was generated in situ from diethyl phosphate/LiHMDS and added to a solution of aldehydes **3a–e** in dry THF at -30 °C. After purification a mixture of chromatographically inseparable diastereoisomers of β -amino- α -hydroxyphosphonates **5a–d** has been obtained in modest yield.

Diastereoselectivity (Table 1) of this reaction can be explained by the Felkin–Ahn model (Scheme 3), and was determined after analysis of the ³¹P NMR spectra. The absolute configuration at carbon C1 of compounds **5a–d** was deduced from the known stereochemical outcome of the nucleophilic additions to 2-(*N*,*N*dibenzyloamino)aldehydes [9].



Scheme 3.

In the case of compound **5c** we obtained, almost quantitatively the anti diastereoisomer as it was anticipated. Unfortunately, the Pudovik reaction failed for **5e** derivative. Prepared β -amino- α hydroxyphosphonates were then treated with DAST in CH₂Cl₂ at -78 °C (Scheme 4).

Table 1

Pudovik reaction.

Compound	R	d.r.	Yield %
5a	Н	_	52
5b	Me	80:20	48
5c	<i>i</i> -Pr	90:10	44
5d	Bn	85:15	50

¹⁹F NNR analysis of the crude products showed, that apart from β-fluorides **6b-d**, we have found α-fluorinated derivatives as impurities which can be removed by the column chromatography. We would suggest that the mechanism of this nucleophilic fluorination, after the activation of hydroxyl group, involves formation of an aziridinium ion as the key step of the synthesis (Scheme 5). A similar mechanism has been recently proposed by O'Hagan et al. during fluorination of *N*,*N*-dibenzylβ-amino alcohols with Deoxo-Fluor[®] or DAST [11]. Dolence and Roylance in their work also showed opening aziridinium ring by a fluoride-ion [12].

Diastereoselectivity of this reaction was determined on the bases of the ³¹P NMR as well as ¹⁹F NMR spectra. ³¹P{/H} NMR analysis showed different P–F coupling constants between each of diatereoisomer: **6b** ${}^{3}J_{P-F} = 19.5$ Hz, ${}^{3}J_{P-F} = 7.9$ Hz, for compound **6c** ${}^{3}J_{P-F} = 14.7$ Hz, ${}^{3}J_{P-F} = 9.6$ Hz and for **6d** ${}^{3}J_{P-F} = 15.5$ Hz, ${}^{3}J_{P-F} = 9.4$ Hz which can be easily understood by the Karplus dihedral angle relationship (Table 2) [13].

In the case of fluorination of compound **5a** using identical protocol unexpectedly has been observed different regiochemistry. From the complex reaction mixture we were able to isolated major product the α -fluoride **6a**, ³¹P{/H} NMR showed large P–F coupling constants ${}^{2}J_{P-F} = 84.7$ Hz, ${}^{2}J_{P-F} = 76.5$ Hz, what unambiguously indicates the fluorine atom is placed at α -position to the phosphorous. Regiochemistry of this reaction might be the consequence of lower stability of the aziridinium ion.

In conclusion we have demonstrated simple procedure to obtain a few β -fluoro- α -aminophosphonates. Those compounds can be used as convenient precursors for the new class of building blocks in the preparation of medicinally important analogs.

3. Experimental

3.1. General methods

 ^1H NMR, ^{13}C NMR, ^{19}F NMR and ^{31}P NMR spectra were performed on Varian GEMINI 300 (300 MHz) and Varian 400

Table 2	
DAST-mediated fluorination.	

Compound	R	d.r.	Yield %	
6b	Me	80:20	55	
6c	<i>i</i> -Pr	90:10	41	
6d	Bn	85:15	60	



Scheme 5.

(400 MHz) spectrometers. Chemical shifts of ¹H NMR were expressed in parts per million downfield from tetramethylsilane (TMS) as an internal standard ($\delta = 0$) in CDCl₃. Chemical shifts of ¹³C NMR were expressed in parts per million downfield from CDCl₃ as an internal standard (δ = 77.0). Chemical shifts of ¹⁹F NMR were expressed in parts per million upfiled from CFCl₃ as an internal standard ($\delta = 0$) in CDCl₃. Chemical shifts of ³¹P NMR were expressed in parts per million downfield from 85% H₃PO₄ as an external standard ($\delta = 0$) in CDCl₃. ¹H, ¹³C NMR chemical shifts are reported for the major diastereoisomer only. Low-resolution and high resolution mass spectra were recorded by electron impact (MS-EI) techniques using AMD-402 spectrometer. Reagent grade chemicals were used. Solvents were dried by refluxing with sodium metal-benzophenone (THF), with CaCl₂ (CH₂Cl₂), NaH (Et₂O) and distilled under argon atmosphere. All moisture sensitive reactions were carried out under argon atmosphere using ovendried glassware. Reaction temperatures below 0 °C were performed using a cooling bath (liquid N₂/hexane or CO₂/isopropanol). TLC was performed on Merck Kieselgel 60-F254 with EtOAc/ hexane as developing systems, and products were detected by inspection under UV light (254 nm) and with a solution of potassium permanganate. Merck Kieselgel 60 (230–400 mesh) was used for column chromatography. DAST was obtained from Aldrich.

3.2. General procedures

3.2.1. Benzylation

Amino acids **1a–e** (5.6 mmol, 1 equiv.) were added to a solution of potassium carbonate (12.35 mmol, 2.2 equiv.) in H₂O (20 mL) at room temperature. After 15 min benzyl bromide (22.45 mmol, 4 equiv.) was added, and suspension was heated to 80 °C. After 18 h mixture was cooled to room temperature and products were extracted with CH_2Cl_2 (3 × 20 mL). The combined organic phases were washed with 25 mL of saturated solution of NaCl, dried over MgSO₄, filtered and concentrated. The crude products were purified using flash chromatography (hexane/

ethyl acetate 85:15, v/v). This methodology provided benzyl 2-(dibenzylamino) derivatives as a colorless oil.

3.2.2. Reduction

Benzyl 2-(dibenzylamino) derivatives (3.92 mmol, 1 equiv.) were added to a stirred suspension of lithium aluminum hydride (11.75 mmol, 3 equiv.) in Et₂O (15 ml) under argon atmosphere at 0 °C. After 15 min cooling bath was removed and mixtures were stirred overnight and cooled again to 0 °C. Mixtures has been worked-up by careful dropwise addition of 0.5 mL of H₂O, 1 mL of 15% KOH and 1.5 mL of H₂O. Aluminum salts were removed by filtration, and the filtrates were concentrated under reduced pressure. Crude products were purified by flash chromatography (hexane/ethyl acetate 70:30, v/v).

2a: Colorless oil ¹H NMR (403 MHz, CDCl₃) δ = 7.39–7.14 (m, 10 H, Ar), 3.61 (s, 2H, Bn), 3.58–3.54 (t, *J* = 5,30 Hz 2H, CH₂H₂OH), 2.67–2.63 (t, *J* = 5.40 Hz, 2H, CH₂H₂OH). The NMR data were in good agreement with the reported data from an alternative synthesis [14].

2b: ¹H NMR (300 MHz, CDCl₃) δ = 7.43–7.17 (m, 10 H, Ar), 3.82 (d, *J* = 13.3 Hz, 2H, NC<u>H</u>_aH_bPh), 3.51–3.35 (m, 1H, CHC<u>H</u>_aH_bOH), 3.35 (d, *J* = 13.3 Hz, 2H, NCH_a<u>H</u>_bPh), 3.38–3.28 (m, 1H, CHCH_a<u>H</u>_bOH), 3.22–3.08 (s, 1H, OH) 3.05–2.91 (m, 1H, C<u>H</u>CH₂OH), 0.98 (d, *J* = 6.7 Hz, 3H, CH₃). The NMR data were in good agreement with the reported data from an alternative synthesis [15].

2c: Colorless oil ¹H NMR (403 MHz, CDCl₃) δ = 7.42–7.16 (m, 10H, Ar), 3.80 (d, *J* = 13.3 Hz, 2H, NC<u>H</u>_aH_bPh), 3.51–3.40 (m, 2H, C<u>H</u>₂OH), 3.36 (d, *J* = 13.3 Hz, 2H, NCH_a<u>H</u>_bPh), 3.23 (s, 1H, OH), 2.84 (tq, *J* = 10.2, 5.0, 2.6 Hz, 1H, (CH₃)₂C<u>H</u>), 1.56–1.46 (m, 1H, C<u>H</u>CH₂OH), 1.21–1.12 (m, 2H, (CH₃)₂CHC<u>H</u>₂), 0.92 (d, *J* = 6.1 Hz, 3H, CH₃), 0.85 (d, *J* = 6.0 Hz, 3H, CH₃). The NMR data were in good agreement with the reported data from an alternative synthesis [15].

2d: White solid NMR (300 MHz, CDCl₃) δ = 7.49–7.03 (m, 15H, Ar), 3.93 (d, *J* = 13.3 Hz, 2H, NC<u>H</u>_aH_bPh), 3.50 (dd, *J* = 16.5, 6.1 Hz, 1H, C<u>H</u>_aH_bOH), 3.49 (d, *J* = 13.3, 2H, NCH_a<u>H</u>_bPh), 3.35 (s, 1H, OH), 3.20–2.96 (m, 3H, CH_a<u>H</u>_bOH, C<u>H</u>CH₂OH, CHCH_a<u>H</u>_bPh), 2.43 (dd,

J = 12.9, 9.4 Hz, 1H, CHC<u>H</u>_aH_bPh). The NMR data were in good agreement with the reported data from an alternative synthesis [16].

3.2.3. Oxidation

DMSO (3.92 mmol, 2 equiv.) was added dropwise to a stirred solution of oxalyl chloride (2.35 mmol, 1.2 equiv.) in CH₂Cl₂ (15 mL) under argon at -78 °C and the reaction mixture was stirred for 5 min. Then a solution of 2-(dibenzylamino)alcohols **2a**-**d** (1.96 mmol, 1 equiv.) in CH₂Cl₂ (1 mL) were added. After 30 min of stirring at -78 °C triethylamine (7.8 mmol, 4 equiv.) was added, and mixtures were allowed to warm to room temperature over 30 min. The reaction mixtures were then diluted with H₂O (30 mL) and CH₂Cl₂ (30 mL) and the layers were separated. The organic layers were washed with 1% HCl (10 mL), H₂O (10 mL), 5% NaHCO₃ (10 mL) and brine (10 mL), dried over MgSO₄, filtrated and concentrated under reduced pressure. The resulting crude 2-(dibenzylamino)aldehydes **3a**-**d** were used without additional purification.

3.2.4. Pudovik reaction

Lithium bis-(trimethylsilyl)amide was prepared by addition of *n*-BuLi (3 mmol, 1.3 equiv., 2 M in pentane) to a stirred solution of bis(trimethylsilyl)amine (2.3 mmol, 1.3 equiv.) in THF (1 mL) under an atmosphere of argon at 0 °C. The solution was stirred for additional 30 min. Reaction mixture was then added dropwise to a stirred solution of diethyl phosphite (2.3 mmol, 1.3 equiv.) in THF (2 mL) under an atmosphere of argon at -78 °C. After 10 min the solution was allowed to warm to room temperature over 45 min and then cooled to $-30 \,^{\circ}$ C. 2-(dibenzylamino)aldehydes **3a-d** (1.74 mmol, 1 equiv.) in THF (1 mL) were added dropwise into the solution. After addition, reaction mixtures were slowly allowed to warm to room temperature and stirred overnight, quenched by addition of saturated solution of NH₄Cl (10 mL). Crude products were extracted to AcOEt $(3 \times 10 \text{ mL})$, dried over MgSO₄, filtered, concentrated under reduced pressure and purified using flash chromatography (chloroform/methanol 100:1, v/v).

5a: Colorless oil ¹H NMR (300 MHz, CDCl₃) δ = 7.41–7.22 (m, 10H, Ar), 4.17–3.94 (m, 6H, 2x OC<u>H</u>₂CH₃, C<u>H</u>₂NBn₂), 3.85 (d, *J* = 13.2 Hz, 2H, NC<u>H</u>_aH_bPh), 3.48 (d, *J* = 13.4 Hz, 2H, NCH_a<u>H</u>_bPh), 3.01–2.76 (m, 1H, C<u>H</u>CH₂NBn₂), 1.28–1.22 (td, *J* = 7.05, 0.5 Hz, 3H, OCH₂C<u>H</u>₃), 1.18 (td, *J* = 7.1, 0.5 Hz, 3H, OCH₂C<u>H</u>₃). ¹³C NMR (75 MHz, CDCl₃) δ = 138.07, 128.87, 128.23, 127.00, 70.42 (d, ²*J*_{C-P} = 160.3 Hz), 63.06 (d, ³*J*_{C-P} = 7.1 Hz), 62.78 (d, ³*J*_{C-P} = 7.3 Hz), 57.83, 53.22 (d, ³*J*_{C-P} = 4.0 Hz), 16.19 (d, ⁴*J*_{C-P} = 2.2 Hz), 16.12 (d, ⁴*J*_{C-P} = 1.9 Hz). ³¹P NMR (121 MHz, CDCl₃) δ = 23.43 (s); MS m/z: 378 [M+H]⁺.

5b: Yellow solid ¹H NMR (403 MHz, CDCl₃) δ = 7.44–7.12 (m, 10H, Ar), 4.20 (dd, *J* = 9.7, 2.5 Hz, 1H, C<u>H</u>OH), 4.16–3.91 (m, 4H, OC<u>H</u>₂CH₃), 3.78 (d, *J* = 14.0 Hz, 2H, NC<u>H</u>_aH_bPh), 3.63 (d, *J* = 13.9 Hz, 2H, NCH_a<u>H</u>_bPh), 3.24 (dqd, *J* = 13.9, 7.0, 2.8 Hz, 1H, CH₃C<u>H</u>NBn₂), 2.88 (s, 1H, OH) 1.25 (dd, *J* = 14.8, 7.3 Hz, 6H, C<u>H</u>₃CHNBn₂, OCH₂C<u>H</u>₃), 1.19 (t, *J* = 7.1 Hz, 3H, OCH₂C<u>H</u>₃). ¹³C NMR (75 MHz, CDCl₃) δ = 140.12, 128.66, 128.07, 126.71, 69.40 (d, ²*J*_{C-P} = 155.0 Hz), 62.45 (d, ³*J*_{C-P} = 10.4 Hz), 62.36 (d, ³*J*_{C-P} = 10.4 Hz), 54.32, 52.97 (d, ³*J*_{C-P} = 6.8 Hz), 16.35, 16.27, 9.75. ³¹P NMR (163 MHz, CDCl₃) major diastereoisomer δ = 23.86 (s), minor diastereoisomer δ = 23.12 (s); MS m/z: 392 [M+H]⁺.

5c: Colorless oil ¹H NMR (403 MHz, CDCl₃) δ = 7.42–7.12 (m, 10H, Ar), 4.39 (dd, *J* = 11.5, 6.4 Hz, 1H, C<u>H</u>OH), 4.25–3.99 (m, 4H, OC<u>H</u>₂CH₃), 3.88 (d, *J* = 13.7 Hz, 2H, NC<u>H</u>_aH_bPh), 3.49 (d, *J* = 13.7 Hz, 2H, NCH_aH_bPh), 3.49 (d, *J* = 13.7 Hz, 2H, NCH_aH_bPh), 3.11 (dddd, *J* = 12.0, 10.1, 4.0, 1.9 Hz, 1H, (CH₃)₂CHCH₂C<u>H</u>), 2.82 (m, *J* = 6.9, 3.9 Hz, 1H, (CH₃)₂C<u>H</u>CH₂CH), 1.91 (tdd, *J* = 13.2, 6.8, 3.4 Hz, 1H, (CH₃)₂CHC<u>H</u>_aH_bCH), 1.74 (ddd, *J* = 14.1, 10.1, 4.0 Hz, 1H, (CH₃)₂CHCH_aH_bCH), 1.32 (t, *J* = 7.1 Hz, 3H, OCH₂C<u>H</u>₃), 1.25 (t, *J* = 7.1 Hz, 3H, OCH₂C<u>H</u>₃), 0.90 (d, *J* = 6.8 Hz, 3H, 3H)

CH₃), 0.51 (d, *J* = 6.5 Hz, 3H, CH₃). ¹³C NMR (75 MHz, CDCl₃) δ = 140.02, 129.15, 128.03, 126.80, 65.94 (d, ²*J*_{C-P} = 153.5 Hz), 62.44 (d, ³*J*_{C-P} = 7.2 Hz), 54.97 (d, ³*J*_{C-P} = 6.3 Hz), 54.26, 52.99, 34.93, 23.98, 23.86, 21.15, 16.47 (d, ⁴*J*_{C-P} = 5.2 Hz), 16.40 (d, ⁴*J*_{C-P} = 5.4 Hz). ³¹P NMR (163 MHz, CDCl₃) major diastereoisomer δ = 24.32 (s), minor diastereoisomer δ = 23.64 (s); MS m/z: 420 [M+H]⁺.

5d: White solid ¹H NMR (403 MHz, CDCl₃) δ = 7.47–7.03 (m, 15H, Ar), 4.35 (ddd, *J* = 10.4, 7.2, 1.8 Hz, 1H, C<u>H</u>OH), 4.22–3.95 (m, 4H, OC<u>H</u>₂CH₃), 3.88 (d, *J* = 14.2 Hz, 2H, NC<u>H</u>_aH_bPh), 3.58 (d, *J* = 14.1 Hz, 2H, NCH_a<u>H</u>_bPh), 3.42–3.33 (m, 1H, PhCH₂C<u>H</u>), 3.24 (dd, *J* = 7.2, 3.9 Hz, 1H, PhC<u>H</u>_aCH_b), 3.09 (dd, *J* = 7.2, 4.8 Hz, 1H, PhCH_aC<u>H</u>_b), 1.30–1.20 (m, 6H, OCH₂C<u>H</u>₃). ¹³C NMR (75 MHz, CDCl₃) δ = 140.27, 139.52, 129.65, 128.55, 127.88, 127.82, 126.52, 125.66, 65.64 (d, ²*J*_{C-P} = 154.1 Hz), 62.90 (d, ³*J*_{C-P} = 7.1 Hz), 62.24 (d, ³*J*_{C-P} = 7.4 Hz), 59.29 (d, ⁴*J*_{C-P} = 6.2 Hz), 54.01, 32.23, 16.40, 16.33. ³¹P NMR (163 MHz, CDCl₃) major diastereoisomer δ = 24.23 (s), minor diastereoisomer δ = 23.42 (s); MS m/z: 468 [M+H]⁺.

3.2.5. Fluorination

To a stirred solution of DAST (1.05 mmol, 1.5 equiv.) in 3 mL of CH_2Cl_2 under an atmosphere of argon at -78 °C a solutions of **5a–d** compounds (1 mmol, 1 equiv.) in 0.5 mL of CH_2Cl_2 were added. The mixtures were stirred at -78 °C for 1 h, followed by 1 h at room temperature. Solutions were poured into a stirred mixture of saturated NaHCO₃ and ice chips, extracted to CH_2Cl_2 (3 × 10 mL), dried over MgSO₄, filtered, concentrated under reduced pressure and purified using flash chromatography (hexane/ethyl acetate 50:50, v/v).

6a: Yellow oil ¹⁹F NMR (379 MHz, CDCl₃) δ = -201.20 (dd, J = 84.8, 44.8 Hz). ³¹P NMR (163 MHz, CDCl₃) δ = 15.02 (d, J = 84.7 Hz).

6b: Pale yellow oil ¹H NMR (403 MHz, CDCl₃) δ 7.43–7.16 (m, 10H, Ar), 5.11–4.89 (m, 1H, CH₃C<u>H</u>F), 4.24–3.86 (m, 8H, OC<u>H</u>₂CH₃, NC<u>H</u>₂Ph), 3.12–3.01 (m, 1H, CH₃CHFC<u>H</u>), 1.44–1.30 (m, 6H, OCH₂C<u>H</u>₃). ¹³C NMR (101 MHz, CDCl₃) δ = 138.98, 129.08, 128.23, 127.15, 89.14 (dd, *J* = 169.3, 3.4 Hz, <u>C</u>–F), 61.51 (dd, *J* = 7.2, 2.1 Hz), 61.35 (dd, *J* = 7.1, 0.9 Hz), 60.39 (dd, *J* = 134.9, 24.7 Hz, <u>C</u>–P), 55.65 (d, *J* = 1.2 Hz), 55.63 (d, *J* = 1.0 Hz), 19.87 (dd, *J* = 22.9, 7.2 Hz), 16.52 (d, *J* = 3.3 Hz), 16.46 (d, *J* = 3.3 Hz). ¹⁹F NMR (282 MHz, CDCl₃) minor diastereoisomer δ = –176.55 to –177.20 (m, 1F), major diastereoisomer –177.81 to –178.41 (m, 1F). ³¹P NMR (163 MHz, CDCl₃) minor diastereoisomer δ = 25.98 (d, ³*J*_{P-F} = 19.5 Hz), major diastereoisomer 25.56 (d, ³*J*_{P-F} = 7.9 Hz). HRMS (EI) Calcd, for C₂₁H₂₉FNO₃P [M]⁺: 393.18690; Found: 393.18579.

6c: Pale yellow oil ¹H NMR (403 MHz, CDCl₃) δ = 7.45–7.11 (m, 10H, Ar), 4.99–4.77 (m, 1H, *i*-PrC<u>H</u>F), 4.25–3.92 (m, 4H, OC<u>H</u>₂CH₃), 3.98 (d, J = 13.5 Hz, 2H, NC<u>H</u>_aH_bPh), 3.88 (d, J = 13.6 Hz, NCH_aH_bPh), 3.10 (ddd, J = 18.0, 14.4, 6.6 Hz, 1H *i*-PrCHFCH), 1.73–1.62 (m, 1H, (CH₃)₂C<u>H</u>), 1.57 (ddd, J = 14.5, 8.8, 2.8 Hz, 1H, $(CH_3)_2 CHCH_aH_b$, 1.46 (ddd, J = 9.7, 8.2, 5.2 Hz, 1H, $(CH_3)_2CHCH_aH_b$, 1.38 (t, J = 6.2 Hz, 3H, OCH_2CH_3), 1.34 (t, J = 6.2 Hz, 3H, OCH₂CH₃), 0.90 (d, J = 6.5 Hz, 3H, CH₃), 0.88 (d, J = 6.6 Hz, 3H, C<u>H</u>₃). ¹³C NMR (101 MHz, CDCl₃) $\delta = 139.10, 129.20,$ 128.25, 127.20, 91.32 (dd, J = 171.5, 1.8 Hz, <u>C–</u>F), 61.57 (dd, J = 7.1, 2.3 Hz), 61.39 (dd, J = 7.3, 0.7 Hz), 59.76 (dd, J = 136.0, 24.5 Hz, <u>C</u>-P), 55.75 (d, J = 0.8 Hz), 55.72 (d, J = 0.6 Hz), 42.30 (dd, J = 20.6, 5.8 Hz), 24.53 (dd, J = 2.6, 1.8 Hz), 23.29, 21.80, 16.63 (d, J = 6.0 Hz), 16.55 (d, J = 5.7 Hz). ¹⁹F NMR (379 MHz, CDCl₃) $\delta = -184.92$ to -185.54 (m, 1F). ³¹P NMR (121 MHz, CDCl₃) minor diastereoisomer $\delta = 26.48$ (d, ${}^{3}J_{P-F} = 14.7$ Hz), major diastereoisomer δ = 25.65 (d, ${}^{3}J_{P-F}$ = 9.6 Hz). HRMS (EI) Calcd. for C₂₄H₃₅FNO₃P [M]⁺: 435.23388; Found: 435.23266.

6d: Pale yellow oil ¹H NMR (403 MHz, CDCl₃) δ = 7.51–6.91 (m, 15H, Ar), 5.13–4.91 (m, 1H, PhCH₂C<u>H</u>F), 4.24–3.92 (m, 4H, OC<u>H₂CH₃), 4.04 (d, *J* = 13.4 Hz, 2H, NC<u>H_aH_bPh), 3.76 (d, Mathematical Action 1997)</u></u>

J = 13.5 Hz, 2H, NCH_a<u>H</u>_bPh), 3.34 (ddd, *J* = 30.6, 14.3, 4.8 Hz, 1H, PhC<u>H</u>_aCH_b), 3.21 (ddd, *J* = 19.4, 18.0, 5.8 Hz, 1H, PhCH_aC<u>H</u>_b), 2.79 (ddd, *J* = 16.2, 14.4, 8.4 Hz, 1H, PhCH₂CHFC<u>H</u>), 1.34 (t, *J* = 6.4 Hz, 3H, OCH₂C<u>H</u>₃), 1.31 (t, *J* = 6.4 Hz, 3H, OCH₂C<u>H</u>₃), 1.32 (NMR (101 MHz, CDCl₃) δ = 138.91, 137.03 (dd, *J* = 4.6, 1.3 Hz), 129.35, 129.14, 128.51, 128.23, 127.13, 126.60, 92.70 (dd, *J* = 176.0, 1.8 Hz, <u>C</u>–F), 61.64 (dd, *J* = 7.0, 1.0 Hz), 61.50 (dd, *J* = 7.1, 1.8 Hz), 58.51 (dd, *J* = 140.8, 24.1 Hz, <u>C</u>–P), 55.69 (d, *J* = 1.1 Hz), 55.65 (d, *J* = 1.0 Hz), 39.54 (dd, *J* = 21.6, 5.3 Hz), 16.53 (d, *J* = 6.1 Hz), 16.46 (d, *J* = 6.2 Hz). ¹⁹F NMR (379 MHz, CDCl₃) δ = major diastereoisomer –182.14 to –182.61 (m, 1F), minor diastereoisomer –184.97 –185.51 (m, 1F). ³¹P NMR (121 MHz, CDCl₃) minor diastereoisomer δ = 25.75 (d, ³*J*_{P-F} = 15.5 Hz), major diastereoisomer 24.50 (d, ³*J*_{P-F} = 9.4 Hz). HRMS (EI) Calcd. for C₂₇H₃₃FNO₃P [M]⁺: 469.21820; Found: 469.21699.

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